

ROYALE SEMI GLOSS ENAMEL

Product Description

A premium quality enamel based on suitably modified alkyd containing titanium dioxide and other high grade colour-fast pigments to provide a tough, durable and hardwearing semi gloss finish. It has excellent flow, film build-up, hiding power, colour and gloss retention properties and is suitable as a decorative and protective coating.

Recommended Areas of Application

Area of Use: Interior & Exterior

☑ Substrate : Metal, Timber, may also be used on Masonry surfaces.

Technical Data

Sheen Variants: Semi Gloss, Smooth

Colours: As per shade card

Volume Solids: 49 ± 2 %

Theoretical Covering Capacity		
Recommended Dry Film Thickness per Coat		Theoretical Spread Rate m ²
Minimum	30 microns	16.5 m ² / ltr.
Maximum	50 microns	9.8 m ² / ltr.
Typical	40 microns	12. 25m ² / ltr.

Practical Covering Capacity
For estimation of practical covering capacity, following factors to be taken into account: surface profile, uneven application, over spray, losses in container and equipment etc

Drying Time	Substrate Temp.	Sandable Dry	Overcoating Interval	
			Minimum	Maximum
	25°C	4 hours	24 hours	Indefinite
	35°C	1 hour	20 hours	
	45°C	1½ hours	16 hours	

Application Data

Method of Application : Brush, Roller and airless spray application.

Thinner : Solvalux 1

Thinning Ratio (by vol.) : Use 5% to 10% for ease of application depending on the method of application.

Surface Preparation

The performance of this coating is directly related to the degree of surface preparation.

- Ensure surface is clean, dry and free from all contaminants.
- Steel: Remove rust, if any, by sand blasting or other methods to Swedish Standard Sa 2½.
- Timber: Wood may be treated further with Berger Wood Preservative.
- Masonry: Surface must be sound and free from laitance. Remove laitance by wire brush or sweep blast.

Application Details

- Ensure adequate ventilation during application and drying.
- Do not apply when humidity exceeds 85% and condensation is likely.
- Surface temperature should be 3°C or more above dew point.
- Stir the contents thoroughly before and during use, with a broad flat stirrer, using an upward lifting action.

Note: Use of Alkyd systems on masonry necessitates extra precautions such as, adequate ventilation and light during and for a length of time after application.

- Airless Spray: Tip Size: 0.22 – 0.30 mm (0.009 – 0.011 in)

Tip Pressure: 90 – 130 kg / cm² (1300 – 1800 psi)

- Conventional Spray: Use normal spray equipment

- Brush or Roller: Apply an even coat taking care to avoid runs and sags. More than one coat will be required.

TYPICAL PAINT SYSTEM		
Masonry	Steel	Timber
1 coat x Berger PVA Primer	1 coat x Berger Luxaprime 1400	1 coat x Berger Wood Primer
2 coats x Berger Stucco (Int. only)	2 coats x Royale Semi Gloss Enamel	2 coats x Berger Stucco (if any)
2 coats x Royale Semi Gloss Enamel		2 coats x Royale Semi Gloss Enamel
For alternate system suggestion please contact Berger Paints Sales Representative		

Storage, Safety Information and Precautions

- Keep out of reach of children.
- Flash Point: 40° C
- Avoid contact with skin and eyes; wear suitable protective clothing such as overalls, goggles, dust masks and gloves.
- Shelf life up to 12 months from the date of manufacture.

First Aid

- Eyes: In the event of accidental splashes, flush eyes with water immediately and obtain medical advice.
- Skin: Wash skin thoroughly with soap and water or approved industrial cleaner.
- Inhalation: Move patient to fresh air, loosen collar and keep patient rested.
- Ingestion: Do not induce vomiting. Obtain immediate medical attention.
- Dispose in landfill only.

Disclaimer

The information provided in this data sheet is not intended to be complete. It is the responsibility of the user to ensure that the product used is suitable for the purpose it is meant to serve. In view of various factors affecting the performance of the coating, we cannot assume responsibility for the product performance, nor do we accept any liability arising from use of this product, unless specifically agreed to in writing by us. The information provided in the datasheet may be modified by us without notice.

"This Technical Data Sheet supersedes those previously issued with immediate effect

For more information please contact us at: "customerservice.oman@asianpaints.com"

Asian Paints (Middle East) LLC
 Ghala Industrial Area, Al - Khuwair
 Postal Code : 133, P.O Box :462
 Sultanate of Oman